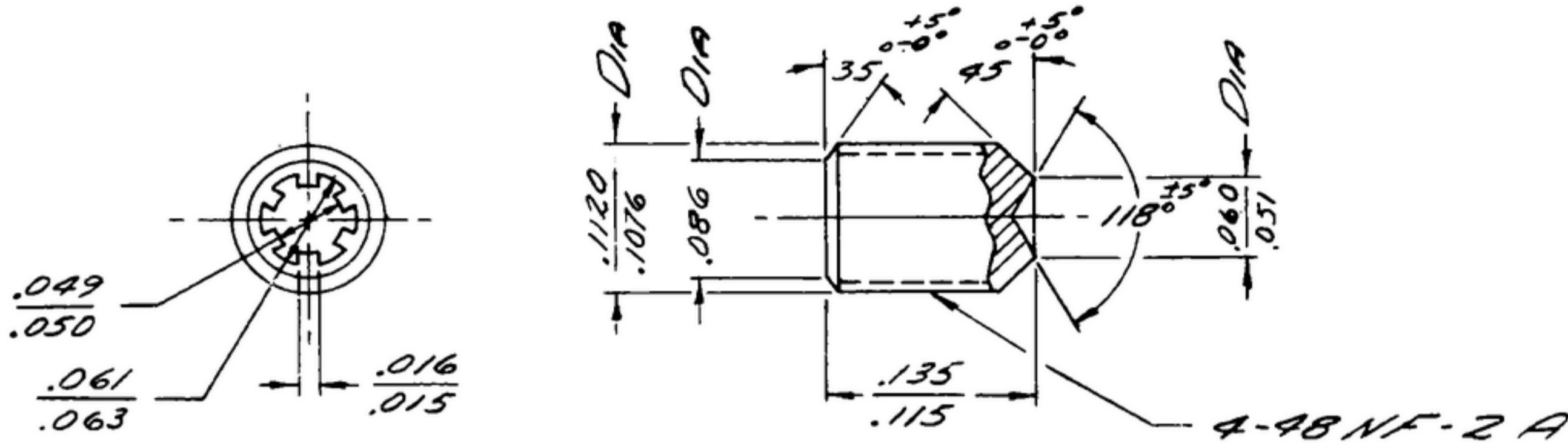


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* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



NOTES:

1. PART MAY BE SUPPLIED BY BRISTOL CO, WATERBURY, CONN, OR EQUAL, PROVIDING IT MEET THE FOLLOWING REQUIREMENTS & DIMENSIONS SHOWN.

DESCRIPTION: CUP POINT SET SCREW.
 MATERIAL: CORROSION RESISTANT STEEL, TYPE 316 OR 317, HARDENED.
 NUMBER OF FLUTES: 6

COLLINS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	DATE	DATE SPEC
LIST OF MATERIAL						
COLLINS PART NO. <i>559 0450 003</i>						

DRAWN <i>L BRIGGS</i>				CHECKED <i>EG</i>		APPROVED		COLLINS RADIO CO. CEDAR RAPIDS, IOWA <i>14216-PH-51-93</i>		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY	
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.				SIGNAL CORPS		REVIEWED <i>PME</i>		APPROVED <i>HLY</i> <i>PME</i>			
APPLICATION				DATE <i>18 MAR 58</i>		SCALE <i>10/1</i>				<i>SM-B-283278</i>	
558-0453-002 T SM-D-248854 SC-DL-248775											
COLLINS NO. QTY NEXT ASSY USED ON											